

1       **ACTUATOR ARM ASSEMBLY HAVING STAMPED ACTUATOR ARMS WITH**  
2       **EACH ACTUATOR ARM HAVING A PAIR OF VOICE COIL SUPPORTING ARMS**

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4       **ABSTRACT OF THE DISCLOSURE**

5       An actuator arm assembly for a disk drive includes first and second stamped actuator arms  
6       including first and second arm portions, first and second body portions defining first and second  
7       body surfaces, and first and second coil-supporting arm portions defining first and second pairs of  
8       coil supporting arms for supporting a coil portion of a voice coil motor. When the first and  
9       second stamped actuator arms are attached to one another, the first pair of coil supporting arms  
10      faces and is in contact with the second pair of coil supporting arms to define first and second coil  
11      attachment surfaces, and the first body surface faces and is in contact with the second body  
12      surface to define a third coil attachment surface.